## **Technical Data Sheet**

Jaytees Ltd Alloy wheel paint systems

**Product** Water-based Basecoats

Codes BWA1000-1999 Fine particle flake

**BWA2000-2999** medium particle flake **BWA3000-3999** Coarse particle flake

BWA4000-4999 Solid Colour

Use As a colour coat between suitable primer and clear-coat.

Mix Paint is ready for use. Gently invert container before use. If container has

been opened before then filter paint to ensure any dried paint flakes are

removed.

Preparation Ensure all surfaces to be coated are dry and free from any grease

and other contamination. Spray and dry primer as per manufacturer's

intructions.

Application Allow substrate to warm to spraybooth temperature, typically 25 to

30°C. Spray with conventional spray equipment, typically

1.3mm fluid tip and 1.5 to 2 Bar pressure. Spray in two coats allowing

the film to dry between coats, typically 5-10 mins depending on air temperature and air movement. Once sprayed, dry for 10-15 minutes in similar conditions.

Apply clear-coat according to manufacturer's instructions.

Notes product is compatible with most clear-coats up to 200°C including

1K and 2K acrylics and polyesters.

Health and Always read and understand the appropriate MSDS before

Safety proceeding

storage Store in cool dry cconditions in original packaging

When not in use keep lids tightly closed

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.