

Technical Data Sheet



<i>Product</i>	2K Wheel Clearcoat
<i>Codes</i>	CS0059, CH0059
<i>Use</i>	A high quality clearcoat with built in UV protection and good adhesion to water and solvent basecoats. Ideal for use on alloy wheels where superior flow and high gloss characteristics are required.
<i>Mix</i>	Mix 2 parts of CS0059 to 1 part CH0059 hardener. Mix thoroughly and use mixture within 1 Hour. ACC04 Rapid catalyst can be added up to 1% but ensure mixture is used immediately. Catalyst is especially useful for very cold conditions.
<i>Preparation</i>	Ensure all surfaces to be coated are dry and free from any contamination. If applying to basecoat, ensure basecoat is fully flashed off before coating. Refer to basecoat technical data sheet.
<i>Application</i>	Use conventional spray application to a dry film thickness of 25-40 microns typically in 2 coats with a 10 minute flash off between coats. Flash off for 10 minutes before curing.
<i>cure</i>	Product will cure at 20 deg overnight or forced air dry much faster Cure can be achieved in 30 mins at 60°C. Use of infra red lamps is ideal.
<i>Health and Safety</i>	Always read and understand the appropriate MSDS before proceeding.

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.