

Technical Data Sheet

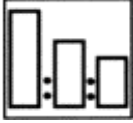


Product 2k Non-iso DTM Clear-coat

Codes CS0067 (Pack A) CH0067 Hardener TS0067 Thinner

Use High gloss Clear-coat especially for direct to metal applications such as diamond cut alloy wheels. Has excellent adhesion, long pot life and contains no isocyanates.

Mix Mix ratio is 1:1:0.5 CS0067 :CH0067:TS0067* by volume.
 or 1:1 CS0067 :CH0067 + 25% TS0067 by volume.
 For example mixes see below. Pot/use life is 7 hours minimum at 20°C
 Volatile Organic Content (mixed) 580 g/L

*Total mixed paint required	75ml	150ml	250ml
			
CS0067	30ml	60ml	100ml
CH0067	30ml	60ml	100ml
TS0067	15ml	30ml	50ml

Preparation Ensure all surfaces to be coated are dry and free from any grease and other contamination.

We strongly advise using Jaytees Preparation Wipe TS0028

Application Can be sprayed over many water and solvent-based base-coats. Use conventional spray application to a dry film thickness of 20-35 microns in two coats. We recommend a substrate temperature between 15 and 25°C. Flash off for 2 mins between coats at 20°C. Flash off for 10 mins at 20°C before curing.

Cure Cure for 20 mins at 60°C substrate temperature
 IR Curing: 15 mins @20cm distance using 1KW lamp. Allow to cool to ambient temperature before handling.

Coverage 13 m² per mixed litre (assuming 100% transfer efficiency) at 25 micron dry film thickness.

Health and Safety Always read and understand the appropriate MSDS before proceeding.

Storage Store in cool dry conditions in original packaging
 When not in use keep lids tightly closed.

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.

20.9.22
 REV 6