

# Technical Data Sheet

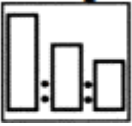


**Product** 2k Non-iso DTM Stormy Black

**Codes** CS0073 Pack A CH0073 Hardener TS0073 Thinner

**Use** High Gloss colour-coat especially for direct to metal applications such as diamond cut alloy wheels. Has excellent adhesion, long pot-life and contains no isocyanates

**Mix** Mix ratio is 1:1:0.5 CS0073:CH0073:TS0073\* by volume  
For example mixes see below. To achieve the correct finish and gloss it is vitally important to use the recommended mix ratio. Pot/use life is 7 hours minimum at 20°C.

*Total mixed paint required	75ml	150ml	250ml
			
CS0073	30ml	60ml	100ml
CH0073	30ml	60ml	100ml
TS0073	15ml	30ml	50ml

**Preparation** Ensure all surfaces to be coated are dry and free from any grease and other contamination. **We strongly advise using Jaytees Preparation Wipe TS0028**

**Application** Can be sprayed over many water and solvent-based base-coats. Use conventional spray application. Warm wheel to 60°C Before application. Typically 10 mins IR@20cm distance using a 1kw lamp. Spray to a dry film thickness of 25-35 microns in two coats. Flash off for 2 mins between coats. Flash off for 10 mins before curing.

**Cure** Cure for 30 mins at 60°C substrate temperature.  
IR Curing: 15 mins minimum @20cm distance using 1KW lamp. Allow to cool to ambient temperature before handling.

**Coverage** 11.5 m<sup>2</sup> per mixed litre (assuming 100% transfer efficiency) @25 micron dry film thickness.

**Health and Safety** Always read and understand the appropriate MSDS before proceeding.

**Storage** Store in cool dry conditions in original packaging. When not in use keep lids tightly closed

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.

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