

Technical Data Sheet



Product 2k Non-iso DTM Satin Clear-coat

Codes CS0074 Clear-coat CH0074 Hardener TS0074 Thinner

Use Satin Clear-coat especially for direct to metal applications such as diamond cut alloy wheels. Has excellent adhesion, long pot-life and contains no isocyanates

Mix Mix ratio is 1:1:0.5 CS0074:CH0074:TS0074* by volume
For example mixes see below. To achieve the correct finish and gloss it is vitally important to use the recommended mix ratio. Pot/use life is 7 hours minimum at 20°C.

*Total mixed paint required	75ml	150ml	250ml	
	CS0074	30ml	60ml	100ml
	CH0074	30ml	60ml	100ml
	TS0074	15ml	30ml	50ml

Preparation Ensure all surfaces to be coated are dry and free from any grease and other contamination. **We strongly advise using Jaytees Preparation Wipe TS0028**

Application Can be sprayed over many water and solvent-based base-coats. Use conventional spray application. Warm wheel to 60°C Before application. Typically 10 mins IR@20cm distance using a 1kw lamp. Spray to a dry film thickness of 25-35 microns in two coats. Flash off for 2 mins between coats. Flash off for 10 mins before curing. Do not spray extra film thickness as gloss levels will increase.

Cure Cure for 30 mins at 60°C substrate temperature.
IR Curing: 15 mins minimum @20cm distance using 1KW lamp. Allow to cool to ambient temperature before handling.

Coverage 12 m² per mixed litre (assuming 100% transfer efficiency) @25 micron dry film thickness

Health and Safety Always read and understand the appropriate MSDS before proceeding.

Storage Store in cool dry conditions in original packaging. When not in use keep lids tightly closed

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.

11.3.22
REV 3