

Technical Data Sheet



Product 2k Non-iso DTM Dark Anthracite

Codes MS0034 (Pack A) CH0034 Hardener TS0034 Thinner

Use High gloss mono-coat especially for application over various primers and metals, especially suitable for alloy Wheels. Has long pot life and contains no isocyanates.

Mix Mix ratio is 1:1:0.5 MS0033 :CH0033:TS0033* by volume
For example mixes see below. Pot/use life is 7 hours minimum at 20°C.

*Total mixed paint required		75ml	150ml	250ml
	MS0034	30ml	60ml	100ml
	CH0034	30ml	60ml	100ml
	TS0034	15ml	30ml	50ml

Preparation Ensure all surfaces to be coated are dry and free from any grease and other contamination.

We strongly advise using Jaytees Preparation Wipe TS0028

Application Warm wheel to 60°C before application. Typically 10 mins IR@20cm using a 1kw lamp.
Use conventional spray application to a dry film thickness of 25-35 microns in two coats. Flash off for 2 mins between coats.
Flash off for 10 mins before curing.

Cure Cure for 30 mins at 60°C substrate temperature
IR Curing: 15mins minimum @20cm distance using 1KW lamp. Allow to cool to ambient temperature before handling.

Coverage 12.2 m² per mixed litre (assuming 100% transfer efficiency) at 25 micron dry film thickness.

Health and Safety Always read and understand the appropriate MSDS before proceeding.

Storage Store in cool dry conditions in original packaging
When not in use keep lids tightly closed.

Always check colour and finish before proceeding. Jaytees strive to ensure all information about the product is correct however we have no control over application conditions or equipment. Therefore we cannot accept liability for the performance of the product in service or any loss or damage arising out of use unless agreed in writing prior to use.

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